

Date: Tuesday, 17/07/2007 8:25:37 AM
 User: Linda Lacelle

Process Sheet

Customer :	CC-DAR01 Dart Aerospace Ltd.	Drawing Name :	D205-564-011(K10015)
Job Number :	33573		
Estimate Number :	10804		
P.O. Number :	NIA	Part Number :	Z_CUSTOM
This Issue :	17/07/2007	S.O. No. :	NIA
Prsht Rev. :	NC	Drawing Number :	DISASSEMBLE
First Issue :	//	Project Number :	NIA
Previous Run :	00015	Drawing Revision :	NIA
		Material :	NIA
		Due Date :	24/07/2007
Written By :	Qty: 1 Um: Each		
Checked & Approved By :			
Comment :			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 REMOVE FROM STK:

1 X D205-564-011 B25768
 DISASSEMBLE KIT :

2 X D2521 B 25768
 8 X D2182B055 B 24870
 16 X D2274 B 25223
 16 X D2529 B 25372
 8 X D2947 B 23188
 16 X AN4-15A B 19085
 16X AN960JD416 B 19085
 16 X MS21042L4 B 19099

adj in accpac

u 07-07-17



2.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

07.07.17
 JF

Job Completion



Date: Thursday, 2/9/2006 1:49:38 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BEARPAW KIT (19"X48")
Job Number	: 25768		
Estimate Number	: 10768		
P.O. Number	: N/A	Part Number	: K10015
This Issue	: 2/9/2006 S.O. No. : N/A	Drawing Number	: D2521 REV I
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: I
Previous Run	: 24834	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 2/25/2006
Checked & Approved By	: <u>KJ 06.02.10</u>	Qty:	10 Um: Each
Comment	: Est Rev:D 05.06.20 Forming removed KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile:

K10015

D205-564-011

D430-688-011

and create labels per PPP K10015 CHG002

(Bag Bluefiles separately)

REFERENCE ONLY

KJ 06-02-03

(15)

2.0	MUHMWB10	UHMW 1" Black
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Comment: Qty.: 13.6500 sf(s)/Unit Total : 136.5000 sf(s)

blank: 19.500" x 48.0" x 1.00" thick (+0.030/-0.000) per DSK086-6

Material: Black UHMW 1"

(MUHMWB10)

Batch: M19541

JF 06/03/13 10

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1

(2) Bearpaws Make (1) kit

1-Inspect material for defects or damage prior to machining

2-Machine as per Folio and Dwg D2521 Identify as D2432F

3-Deburr

JF 06/03/14 10

Date: Thursday, 2/9/2006 1:49:38 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARPAW KIT (19"X48")

Job Number: 25768

Part Number: K10015

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 06/03/15

10

5.0

QC8

SECOND CHECK



Comment: SECOND CHECK

Er 06/03/24

10

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

7.0

D2182B

Neoprene Cushion-.750 bl



Comment: Qty.: 0.4583 f(s)/Unit Total : 4.5830 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 D2182B055

Rubber Cushion

B23172 13 mcp B24870 59 mcp

8.0

D2274

Radius Block



Comment: Qty.: 16.0000 Each(s)/Unit Total : 160.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

16 D2274

Radius Block

B25223 156 mcp 4 mcs B23372

2 D2521(ref only)

Bearpaw

B25768

9.0

D2529

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 160.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

16 D2529

Washer

B25372

10.0

D2947

Clamp



Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 D2947

Clamp

B23188

Date: Thursday, 2/9/2006 1:49:38 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARPAW KIT (19"X48")

Job Number: 25768

Part Number: K10015

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

AN415A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 160.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

16 AN4-15A Bolt M19085

(160)

12.0

AN960JD416

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 160.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

16 AN960JD416 Washer M19085

(160)

13.0

MS21042L4

Nut



Comment: Qty.: 16.0000 Each(s)/Unit Total : 160.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

16 MS21042L4 Nut (or -4) M19099

(160)

Rev. D 6/3/27 (10)

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

CZ06103129 (10)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPPK10015

Location: _____

Rev. D

CZ06103129 (10)

16.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SP 06/03/30 (10)

Job Completion



h 06.03.29